

711017 (3/12/85)

Hamashima

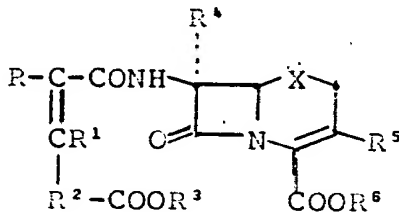
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WHAT WE CLAIM IS:

1. A 7beta-(carboxyalkenoylamino)-3-cephem-4-carboxylic acid compound represented by following formula and its derivatives:



(wherein R is aryl or a heterocyclic group;

R<sup>1</sup> is hydrogen or halogen;

R<sup>2</sup> is a single bond, alkylene, or thiaalkylene;

R<sup>3</sup> is a hydrogen atom, salt forming atom or group, or ester forming group;

R<sup>4</sup> is hydrogen or methoxy;

R<sup>5</sup> is hydrogen or a 3-substituent of cephalosporins;

R<sup>6</sup> is a hydrogen atom, salt forming atom or group, or ester forming group; and

X is oxygen, sulfur, or sulfinyl,

with the proviso that when R<sup>2</sup> is thiaalkylene, R<sup>1</sup> is halogen).

2. A compound claimed in Claim 1 wherein 7-acylamido double bond has amido and carboxylic substituents in cis position.

3. A compound claimed in Claim 1 wherein R is phenyl, furyl, thienyl, oxazolyl, isoxazolyl, thiazolyl, or thiadiazolyl, especially that wherein R is optionally protected aminoisoxazolyl, aminothiazolyl, or aminothiadiazolyl.

4. A compound as claimed in Claim 1 wherein R is optionally

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CLAIM

protected aminothiazolyl.

5. A compound as claimed in Claim 1 wherein R<sup>1</sup> is hydrogen or chlorine.

6. A compound as claimed in Claim 1 wherein R<sup>2</sup> is optionally branched 1 to 3C alkylene.

7. A compound as claimed in Claim 1 wherein R<sup>4</sup> is hydrogen.

8. A compound as claimed in Claim 1 wherein R<sup>5</sup> is hydrogen, vinyl, cyanovinyl, trifluoropropenyl, acetoxymethyl, carbamoyloxymethyl, triazolylthiomethyl, methyltetrazolylthiomethyl, or thiadiazolylthiomethyl optionally substituted by amino, aminomethyl, or methyl.

9. A compound as claimed in Claim 1 wherein R<sup>3</sup> and/or R<sup>6</sup> is hydrogen, alkali metal, or a pharmaceutically acceptable ester group. \*

10. A compound as claimed in Claim 1 wherein R<sup>3</sup> and/or R<sup>6</sup> is an alkyl or aralkyl ester-forming group. \*

11. A compound as claimed in Claim 1 wherein X is sulfur. \*

12. A compound as claimed in Claim 1 that is one selected from the group consisting of : \*

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-

3-cephem-4-carboxylic acid,

7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-

3-methyl-3-cephem-4-carboxylic acid,

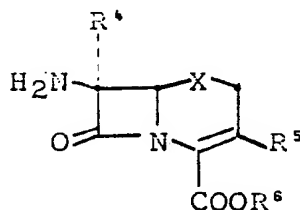
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-

3-vinyl-3-cephem-4-carboxylic acid,

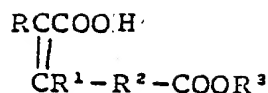
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-trifluoropropenyl-3-cephem-4-carboxylic acid,  
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-acetoxymethyl-3-cephem-4-carboxylic acid,  
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-carbamoyloxymethyl-3-cephem-4-carboxylic acid,  
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-methoxymethyl-3-cephem-4-carboxylic acid,  
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-methylthiomethyl-3-cephem-4-carboxylic acid,  
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-cyanomethylthiomethyl-3-cephem-4-carboxylic acid,  
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-pyridinioethyl-3-cephem-4-carboxylate,  
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-triazolylthiomethyl-3-cephem-4-carboxylic acid,  
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-thiadiazolylthiomethyl-3-cephem-4-carboxylic acid,  
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-methyltetrazolylthiomethyl-3-cephem-4-carboxylic acid,  
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-methoxy-3-cephem-4-carboxylic acid,  
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
3-chloro-3-cephem-4-carboxylic acid,  
7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-

3-fluoroethylthio-3-cephem-4-carboxylic acid,  
 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-butenoylamino]-  
 3-trifluoroethylthio-3-cephem-4-carboxylic acid,  
 7beta-[2-(2-aminothiazol-4-yl)-5-carboxy-2-pentenoylamino]-  
 3-cephem-4-carboxylic acid,  
 7beta-[2-(2-aminothiazol-4-yl)-6-carboxy-2-hexenoylamino]-  
 3-cephem-4-carboxylic acid,  
 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-2-pentenoylamino]-  
 3-cephem-4-carboxylic acid,  
 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-4-methyl-2-penten-  
 oylamino]-3-cephem-4-carboxylic acid, and  
 7beta-[2-(2-aminothiazol-4-yl)-4-carboxy-3-chloro-2-buten-  
 oylamino]-3-cephem-4-carboxylic acid.  
 and its salt and esters.

13. A process for preparing a compound as claimed in Claim 1  
 which comprises amidating 7beta-amino-3-cephem-4-carboxylic  
 acid derivative represented by the following formula:

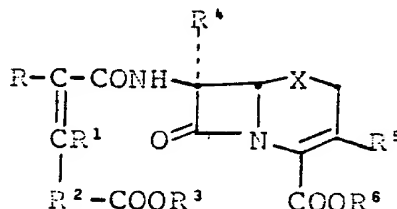


(wherein R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, and X are as defined in Claim 1)  
 or its reactive derivative with carboxyalkenoic acid  
 represented by the following formula:



(wherein R, R<sup>1</sup>, R<sup>2</sup>, and R<sup>3</sup> are as defined in Claim 1) or its reactive derivative.

14. A process for preparing a salt as claimed in Claim 1 which comprises neutralizing a 7beta-(carboxyalkenoylamino)-3-cephem-4-carboxylic acid represented by the following formula:

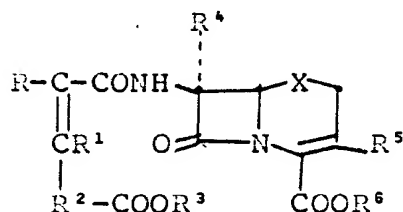


(wherein R, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, R<sup>6</sup>, and X are as defined in Claim 1 provided that at least one of R<sup>3</sup> and R<sup>6</sup> are hydrogen) or its reactive derivative with a base.

15. A process for preparing a compound as claimed in Claim 1 which comprises introducing a 3-function in a conventional manner selected from 3-double bond introduction by basic or thermal elimination of the corresponding 3-(hydroxy, acyloxy, or halo)cepham, sulfoxide reduction, reduction of 3-(halo or 3-sulfonyloxy)cephem, and displacement of 3-(leaving group-substituted)methyl-3-cephem with the corresponding nucleophilic reagent.

16. A process for preparing a compound as claimed in Claim 1 which comprises deprotecting a protected amino or protected carboxy of protected 7beta-(carboxyalkenoylamino)-3-cephem-

4-carboxylic acid represented by the following formula:

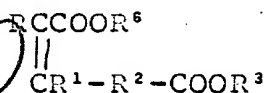


(wherein R, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, R<sup>6</sup>, and X are as defined in Claim 1 provided that at least one of R, R<sup>3</sup>, R<sup>5</sup>, and R<sup>5</sup> is protected) or its reactive derivative in a conventional manner.

17. An antibacterial composition comprising an effective amount of the compound as claimed in Claim 9 and conventional carrier.

18. A method for combating bacteria which comprises bringing an effective amount of the compound as claimed in Claim 9 to            \*  
contact with the bacteria.

19. A compound represented by the following formula:



(wherein R, R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, and R<sup>6</sup>, are as defined in Claim 1 ).

20. A compound claimed in Claim 19 wherein R is amino-thiazolyl optionally protected by benzyloxycarbonyl, t-butoxycarbonyl, methylbenzyloxycarbonyl formyl, chloroacetyl, or benzal.

21. A compound as claimed in Claim 19 wherein R<sup>1</sup> is hydrogen.

22. A compound as claimed in Claim 19 wherein R<sup>2</sup> is 1 to 3C

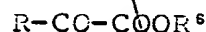
optionally branched alkylene.

23. A compound as claimed in Claim 22 wherein R<sup>2</sup> is methylene.

24. A compound as claimed in Claim 19 wherein R<sup>3</sup> is hydrogen, methyl, t-butyl, benzyl, methylbenzyl, p-methoxybenzyl, or p-nitrobenzyl.

25. A compound as claimed in Claim 19 wherein R<sup>6</sup> is hydrogen, diphenylmethyl, or p-methoxybenzyl.

26. A process for preparing a compound as claimed in Claim 19, which comprises subjecting an oxalate of the following formula:



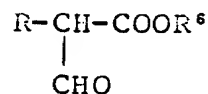
(wherein R and R<sup>6</sup> are as defined in Claim 1) to the Wittig type reaction by treating with an alkylidene-phosphorane of the following formula:



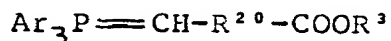
(wherein R<sup>1</sup>, R<sup>2</sup>, and R<sup>3</sup> are as defined in Claim 1 and Ar is aryl)

in an inert solvent at 50°C to 120°C for 10 minutes to 10 hours.

27. A process for preparing a compound as claimed in Claim 19, which comprises subjecting a formyl oxalate of the following formula:



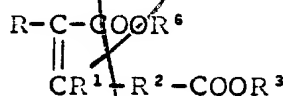
(wherein R and R<sup>6</sup> are as defined in Claim 1)  
or its acetal to the Wittig type reaction by treating with an  
alkylidenephosphorane of the following formula:



(wherein Ar and R<sup>3</sup> are as defined in Claim 26, and R<sup>20</sup> is a  
single bond or 1 to 3C alkylene)

in an inert solvent at 50°C to 120°C for 10 minutes to 10  
hours.

28. A process for preparing a compound as claimed in Claim  
19, which comprises deprotecting the carboxy-protecting group  
R<sup>3</sup> or R<sup>6</sup> to give a compound of the following formula:



(wherein R, R<sup>1</sup>, R<sup>2</sup> are as defined in Claim 1, and one or both  
of R<sup>3</sup> and R<sup>6</sup> are hydrogen)

by treating with acid, Lewis acid and cation scavenger, base,  
or hydrogen and catalyst in an inert solvent at -50°C to 100°C  
for 1/6 to 10 hours.